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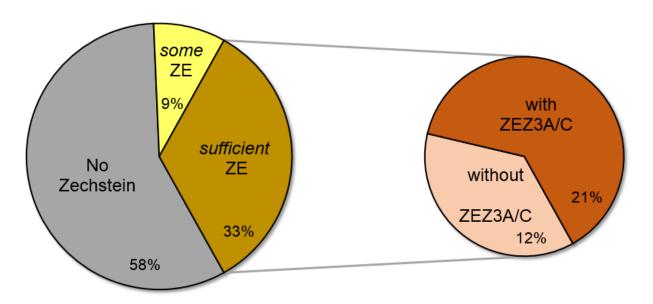


Contents

- Background
- Geo Drilling Events Database
- Stringers in the GDE DB
- Conclusions
- Questions



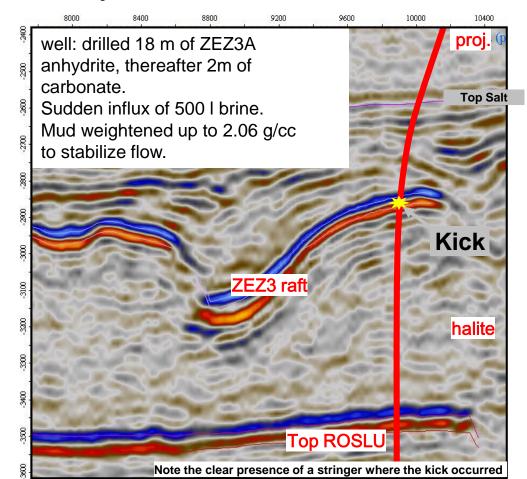
How many Stringer hits?



- From 6011 NL boreholes, 2013 are conclusive and 1284 observed ZEZ3A/C
- Many recordings of Stringer drilling incidents; but how many?

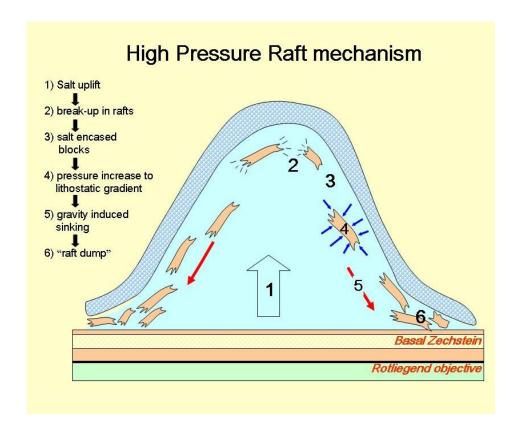
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Example #1





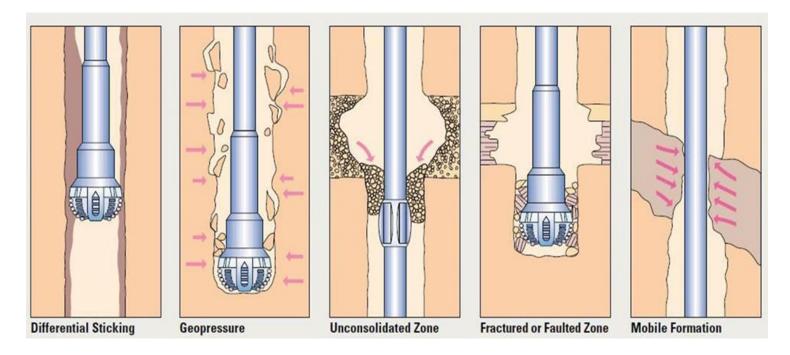




Drilling Hazards:

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Important cause of Non Productive Time



Stringer kick

Squeezing salt



Why compiling Geo Drilling Events?

- Improving well safety and well cost related to Geological Drilling hazards: reducing NPT
- Providing a better <u>understanding</u> of geological drilling hazards in NL
- Learning from past geological incidents encountered by other operators by <u>sharing information</u>
- Using offset well data efficiently to <u>optimize well design</u>



GDE DB* Project background

2014

2015

2017

Phase 1: Feasibility

- TNO JIP: pilot to investigate feasibility geo-hazards database
- 11 operators participated
- Feasibility proven: EBN decided to take lead for follow-up
- Nogepa/EBN Zechstein workshop May 2014

Phase 2: Development

- EBN review pilot data
- Defined GDE DB structure
- Analyses by experienced Well Engineers
- Presented to NOGEPA and received full support

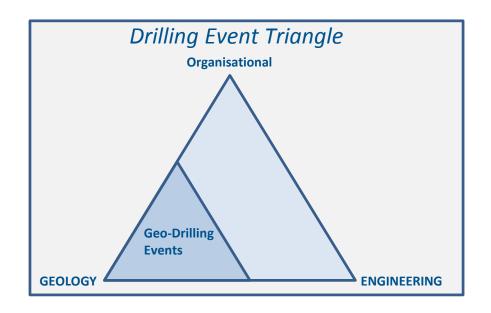
Phase 3: Deployment

- EBN tested operational GDE DB Tool
- Roll out to Partners in August 2017

^{*: &}lt;u>Geo Drilling Events DataBase</u>

What Drilling Events are captured?





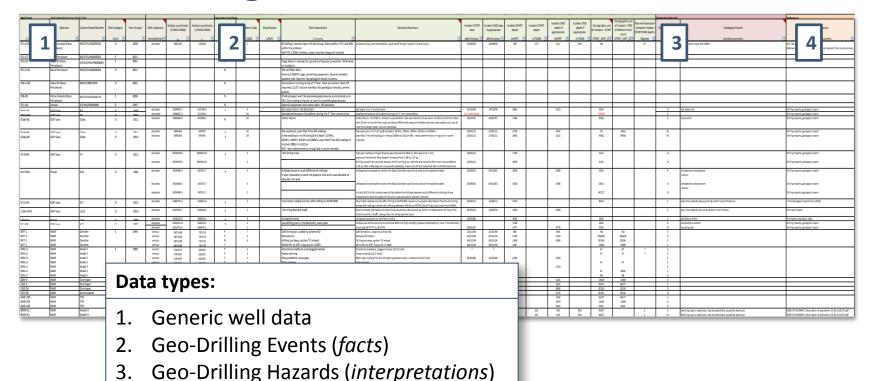
Drilling Events can have one -or more-causes!

- Geo-Drilling Events have a significant geology component in the cause
- ,, require geoscientists for understanding
- ,, ,, can often be avoided by doing geological homework



Geo-Drilling Events Database

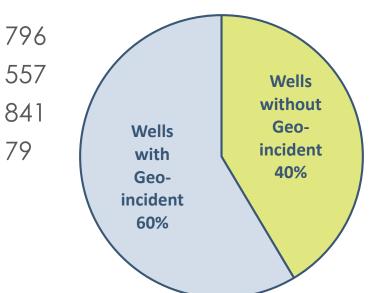
4. Reference





Results To Date*

- Number of boreholes analyzed
- Boreholes with Geo-Events
- Number of Geo-Events
- Wells with Insufficient data



79

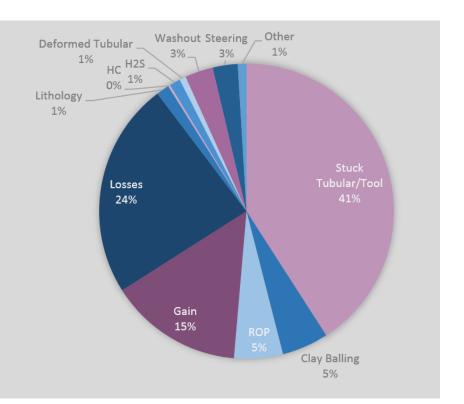
^{*}statistics as per jan 2018



Geo-Drilling Events

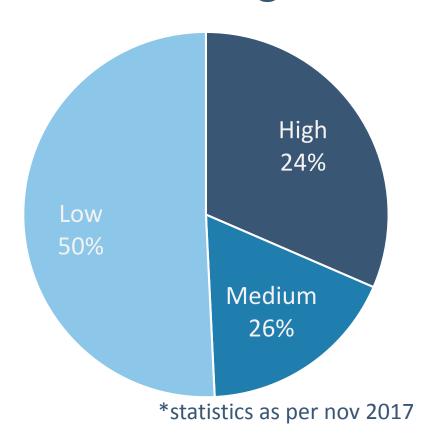
1	Stuck Tubular/Tool	344
2	Clay Balling	43
3	ROP	45
4	Gain	123
5	Losses	199
6	Lithology	12
7	НС	2
8	H2S	10
9	Deformed Tubular	6
10	Washout	26
11	Steering	23
12	Other	8

Total: 841





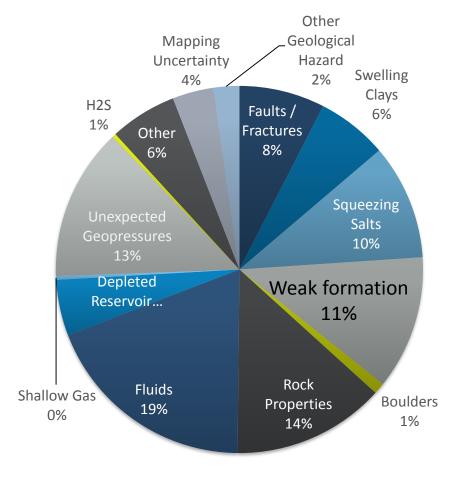
Geo-Drilling Events: severity*



Severity of incident:
Semi-quantitative classification
based on NPT and (potential) impact.

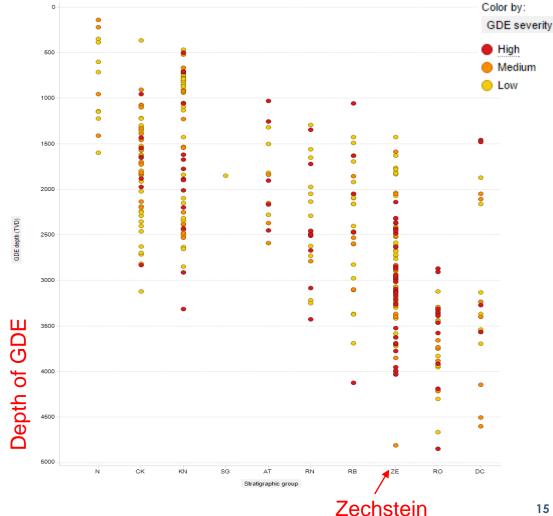
Geo- Drilling Hazards*

	Rocks	462
F	Faults / Fractures	55
С	Swelling Clays	153
S	Squeezing Salts	75
W	Weak Formations	102
В	Boulders	4
R	Rock Properties	73
	Fluids	110
D	Depleted Reservoir	18
Ε	Shallow Gas	4
G	Unexpected Geopressures	84
Н	H2S	5
	Other	91
M	Mapping Uncertainty	15
Z	Other Geological Hazard	76



GDE DB provides insight

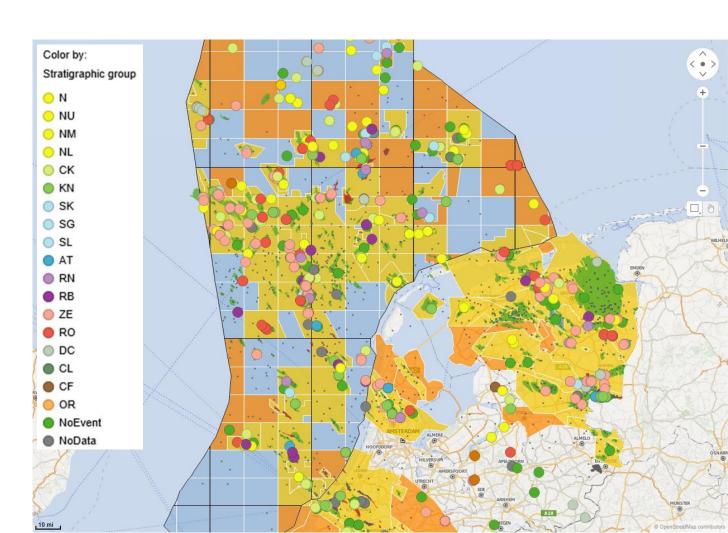
- GDE's plotted as function of:
- -depth,
- -stratigraphy,
- -severity
- etc.



GDE DB mapview:

- Licences
- Events

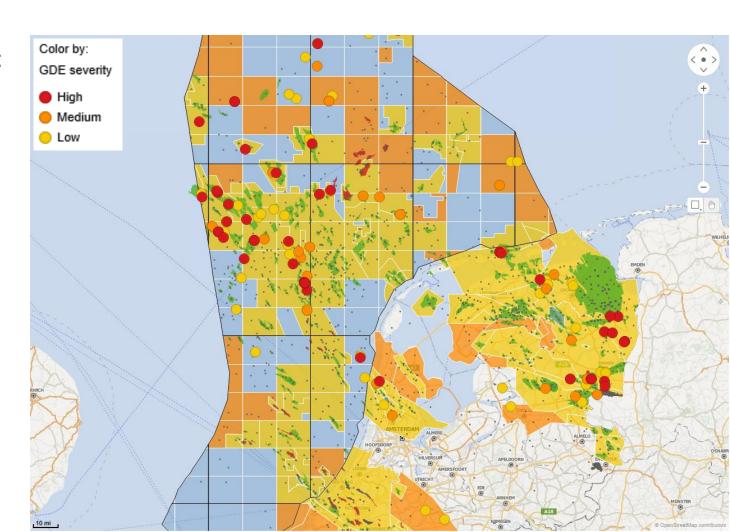
Events colorcoded by stratigraphy



GDE DB mapview:

- Licences
- ZE Events only

Events colorcoded by severity

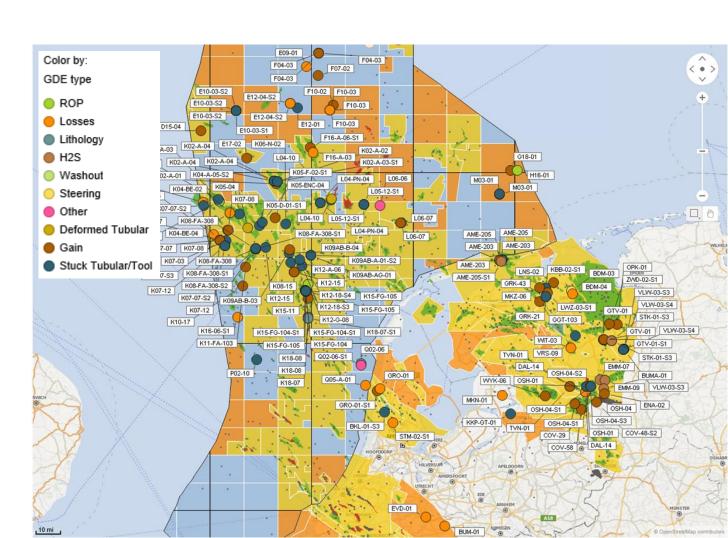


GDE DB mapview:

- Licences
- ZE Events only
- labelling

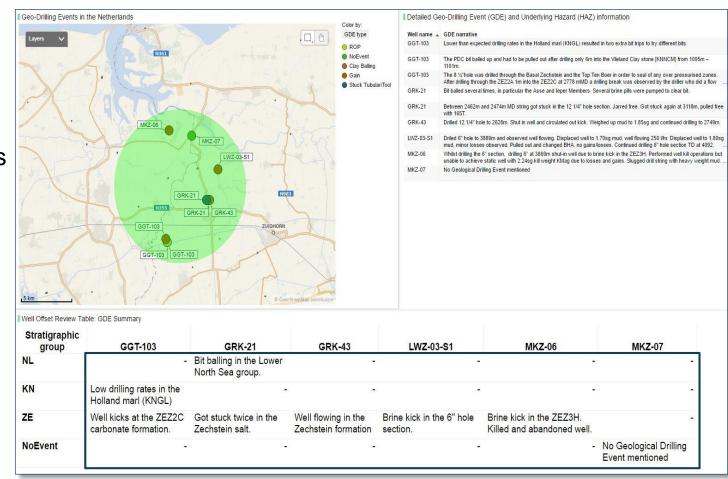
167 events: mainly:

- Gain (kick),
- Losses,
- Stuck tool



GDE DB offset well view:

 All GDE info for selected wells





summary

- Geo Drilling Events Database uses classification system for drilling observations and geological interpretations causing the GDE's.
- 2) Around 800 NL boreholes analyzed (and increasing).
- 3) Convenient user-interface based on webhosted Spotfire project.
- 4) GDE DB accessible for EBN partners.
- 5) GDE DB allows de-risking new well designs now.
- 6) GDE DB starting point for further research.